

TECHNICAL DATA SHEET

TRICOLENE HDI6962

High Density Polyethylene

777 Post Oak Blvd, Suite 550,
Houston TX, USA - 77056
+1-713-963-0066
www.triconenergy.com



ADDING A WORLD OF VALUE

PRODUCT DESCRIPTION

This type of HDPE is a homopolymer of ethylene with Narrow Unimodal MWD

PROCESSING METHODS

Injection Molding

CHARACTERISTICS

Excellent Stiffness
Good Impact Strength
Moderate Flow

APPLICATIONS

Crates
Tote Boxes
Structural Foam

RESIN PROPERTIES

Melt Flow Rate 2.16 kgf/190 °C MFR₂
Density 23 °C
Antioxidant Package

TEST METHOD

ASTM D1238
ASTM D1505

VALUES, ENGLISH UNITS

6.5 g/10 min
0.962 g/cm³
Yes

VALUES, INTERNATIONAL UNITS

6.5 g/10 min
0.962 g/cm³
Yes

MECHANICAL PROPERTIES

Tensile Strength at Yield
2.0 in/min (50.8 mm/min), Type IV compression molded plaque
Tensile Elongation at Yield
2.0 in/min (50.8 mm/min), Type IV compression molded plaque
Tensile Elongation at Break
2.0 in/min (50.8 mm/min), Type IV compression molded plaque
Flexural Modulus
Initial Tangent - 0.051 in/min (1.3 mm/min)
Secant at 1 % of Elongation - 0.051 in/min (1.3 mm/min)
Izod Notched Impact Strength
1/8 in (3.2 mm), 23 °C
Shore Hardness
Type D Durometer

TEST METHOD

ASTM D638
ASTM D638
ASTM D638
ASTM D790A
ASTM D256
ASTM D2240

VALUES, ENGLISH UNITS

4,700 psi
8 %
900 %
250,000 psi
230,000 psi
0.6 ft-lbf/in
66

VALUES, INTERNATIONAL UNITS

32.4 MPa
8 %
900 %
1,724 MPa
1,586 MPa
32.0 J/m
66

OTHER PROPERTIES

Vicat Softening Temperature - VST
10 N (1 kg), 50 °C/h
Heat Deflection Temperature - HDT
66 psi (0.455 MPa), Method A
Environmental Stress Crack Resistance - ESCR
Condition B: 100 % Igepal at 50 °C, F50

TEST METHOD

ASTM D1525
ASTM D648
ASTM D1693

VALUES, ENGLISH UNITS

261 °F
190 °F
15 h

VALUES, INTERNATIONAL UNITS

127 °C
88 °C
15 h

The data presented here is true and accurate to the best of our knowledge. Likewise, the values are nominal and should not be taken as minimum or maximum specifications. No warranty, express or implied, is made regarding resin performance. The customer must validate these properties according to his own evaluations on his machine and in his laboratory.

REGULATORY COMPLIANCE

This resin complies with the following FDA regulation: 21 CFR 177.1520: Olefinic Polymers. This regulation describes polyolefin resins that can be used safely for food packaging and preservation at low temperatures and at ambient temperatures. This resin is not designed for use in medical applications and should not be used in such applications.

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