



Formosa Plastics®

Formolene® HDPE

Formolene® HP6000

High Density Polyethylene (HDPE) Resin for Various Extrusion Applications

Formolene® HP6000 is a high quality product for homopolymer pipe extrusion applications. It has excellent stiffness and good stiffness properties.

Suggested Applications:

Corrugated Pipe
Drain Tile
Composite Lumber

Nominal Physical Properties:

PROPERTY*	ASTM TEST METHOD	English		SI	
		UNIT	VALUE	UNIT	VALUE
Density	D1505	g/cc	0.964	g/cc	0.964
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min	0.65	g/10 min	0.65
Environmental Stress Crack Resistance (ESCR)					
Condition A, F ₅₀ (100% Igepal)	D1693	h	15-20	h	15-20
Condition B, F ₅₀	D1693		10		10
Tensile Yield Strength	D638				
2" (50 mm) per min.	Type IV	psi.	4400	MPa	30
Ultimate Elongation	D638				
2" (50 mm) per min.	Type IV	%	>300	%	>300
Brittleness Temperature	D746	°F	<-180	°C	<-118
Flexural Modulus	D790	psi.	240,000	MPa	1654

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 06/01/01. Revised 07/16/21

