



VINPOL™ PS060H

General Purpose Polystyrene

Melt Flow: 6

GPPS

VINPOL PS060H is a general purpose polystyrene with medium flow, good heat resistance, and good mold release for injection molding applications. Typical applications include pen barrels, disposable items, and office supplies. This product meets the requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1640. This product also has a UL 94 HB flammability rating.

Resin Property	Typical Value	Units	Test Method
Melt Flow Rate, (200 °C/5.0kg)	6	g/10 min	ASTM D-1238
Density	1.04	g/cm ³	ASTM D-792
Tensile Strength, Break	7,650 (53)	psi (MPa)	ASTM D-638
Tensile Modulus	470,000 (3,240)	psi (MPa)	ASTM D-638
Break Elongation	1.6	%	ASTM D-638
Vicat Temperature	225 (107)	°F (°C)	ASTM D-1525
HDT @ 264 psi (Unannealed)	185 (85)	°F (°C)	ASTM D-648
Flammability	HB	-	UL 94
Light Transmittance	90	%	ASTM D-1003

Vinmar Polymers America cannot anticipate or control the many different conditions under which this information and/or product may be used. It does not guarantee the applicability or the accuracy of this information or the suitability of its products in any given situation. User of the material should make their own tests to determine the suitability of each such product for their particular purposes. The data listed herein falls within the normal range of product properties, but they should not be used to establish specification limits or used alone as the basis of design.

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