

Technical Data Sheet



Pro-fax EP611H

Polypropylene, Impact Copolymer

Product Description

Pro-fax EP611H high impact polypropylene copolymer is available in pellet form. This resin is typically used in extrusion applications, including corrugated board, and offers very good stiffness/low temperature impact balance.

Regulatory Status

For regulatory compliance information, see *Pro-fax* EP611H [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Corrugated Sheet; Industrial Packaging; Specialty Film
Market	Flexible Packaging; Industrial Packaging; Rigid Packaging
Processing Method	Sheet and Profile Extrusion
Attribute	Durable; Good Dimensional Stability; Good Stiffness; Low Temperature Impact Resistance

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	1.8	g/10 min	1.8	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	205000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1410	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4100	psi			ASTM D638
(50 mm/min)			28	MPa	ASTM D638
Tensile Elongation at Yield	8	%	8	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	2.8	ft-lb/in			ASTM D256
(23 °C, Method A)			150	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	187	°F			ASTM D648
(0.45 MPa, Unannealed)			86	°C	ASTM D648



Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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