

Technical Data Sheet



Moplen HP522H

Polypropylene, Homopolymer

Product Description

Moplen HP522H is a polypropylene homopolymer designed for the production of biaxially oriented polypropylene films (BOPP). The product is particularly suitable for both plain and coextruded structures for metallization. It does not contain any slip or antiblocking agents and no Calcium Stearate is intentionally added. BOPP films made of Moplen HP522H are widely used in the food packaging industry.

Regulatory Status

For regulatory compliance information, see Moplen HP522H [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Application	Barrier Film; Food Packaging Film
Market	Flexible Packaging
Processing Method	BOPP
Attribute	High Gloss; Homopolymer; Metallizeable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	2.0	g/10 min	ISO 1133-1
Density	0.900	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus	1450	N/mm²	ISO 178
Tensile Stress at Break	23	N/mm²	ISO 527-1, -2
Tensile Stress at Yield, (23 °C, 50 mm/min)	34	N/mm²	ISO 527-1, -2
Tensile Strain at Break, (23 °C, 50 mm/min)	>500	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	12	%	ISO 527-1, -2
Hardness			
Shore Hardness, (Shore D)	71		ISO 868
Thermal			
Vicat Softening Temperature, (A50)	155	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	93	°C	ISO 75B-1, -2
Optical			
Haze	0.60	%	ASTM D1003



Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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