



**TotalEnergies**

Refining & Chemicals  
Polymers

### Polyethylene Lumicene® M 5220 M

Technical data sheet  
Metallocene High Density Polyethylene  
Produced in Europe

#### Description

Lumicene® M 5220 M is a second generation metallocene high density polyethylene with very good organoleptic properties, dimensional stability, stress-cracking resistance, rigidity and processability.

It is especially suited for the production of beverage caps & closures by injection or compression moulding, more specifically for carbonated drinks. Other typical applications include caps & closures for cosmetics and general purpose injection-moulded articles.

This grade contains a slip agent.

#### Characteristics

| Property                       | Method     | Unit              | Typical value (*) |
|--------------------------------|------------|-------------------|-------------------|
| Density                        | ISO 1183   | kg/m <sup>3</sup> | 952               |
| Melt Flow Rate (190°C/2.16 kg) | ISO 1133/D | g/10 min          | 1.7               |
| Tensile modulus                | ISO 527    | MPa               | 1000              |
| Tensile strength at yield      | ISO 527    | MPa               | 25                |
| Melting temperature            | ISO 11357  | °C                | 131               |

(\*) Values indicated are typical for this product. Density and MFR are routinely measured during the standard quality control procedure. The other figures are generated by tests not included in the standard quality control procedure, and are given for information only. Data are not intended for specification purposes.

#### Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: [www.polymers.totalenergies.com](http://www.polymers.totalenergies.com).

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. These are typical values not to be construed as specification limits. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within TotalEnergies Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement or alleged infringement of patents.

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