



LDPE/2023/LA0710
Date:22/06/2023

Lotrène LA0710 Coating

LOW DENSITY POLYETHYLENE

Low Density Polyethylene

DESCRIPTION

Lotrène® LA0710 is mainly recommended for the extrusion coating at high speed. It contains no additive.

PROPERTIES

The structure of Lotrène® LA0710 allows it to be used for thin gauge coating at very high speeds onto various substrates.

Lotrène® LA0710 has good mechanical properties, low neck-in and excellent heat sealability. It exhibits also a good adhesion to both porous and non-porous substrates.

POLYMER PROPERTIES	VALUE	UNIT	TEST METHOD
Melt Flow Index	8.0	g/10 min.	ASTM D-1238
Density @ 23 °C	0.918	g/cm3	ASTM D-1505
Crystalline Melting Point	105	°C	ASTM E-794
Vicat Softening Point	87	°C	ASTM D-1525

COATING PROPERTIES	VALUE	UNIT	TEST METHOD
Minimal coating weight	6	g/m2	Internal
Neck-in	10	%	Internal

(Coating condition: Extruder: 32 L/D, Screw diameter: 75 mm, Screw speed: 50 rpm, Die gap: 0.7 mm, Die width: 500 mm, Air gap: 145 mm, Melt temperature 320 deg C.)

PROCESSING

Lotrène® LA0710 can be easily processed on all standard extrusion coating machines. However, in order to obtain the best uniform thickness and width, it is advisable to use an extruder with an L/D ratio at least 20:1, the melt temperature is suggested to be in the range of 280-330 °C.

The output depends on the nature of the substrate, the thickness of the coating and the temperature of the material.

APPLICATIONS

Coating and/or Lamination of:

- Paper
- Paper board
- Aluminum
- Cellophane film
- Photographic paper
- Polymer film
- Tarpaulin
- Paper / Aluminum
- PE Film / Aluminum

Remark: The grade can also be used for injection molding application and master batch.



HANDLING & STORAGE

Polyethylene products should be stored in their original packaging or in clean appropriate silos. The products should be stored in a dry and well-ventilated area and should not be exposed to direct sunlight and/or heat in any form since this may adversely affect their properties. As a general rule, our products should not be stored for more than three months from receipt date.

SAFETY

Under normal conditions Lotrène® products do not present a toxic hazard through skin contact or inhalation. For detailed information please refer to the Safety Data Sheet.

FOOD CONTACT & REACH

Lotrène® polyethylene products manufactured by Qatar Petrochemical Company (QAPCO) Q.S.C. comply with US, EU and other food contact legislations. Limitations may apply. All QAPCO Lotrène products are complying with REACH Regulation 1907/2006/EC. The aims of this regulation are to improve the protection of human health and the environment through better and earlier identification of the intrinsic properties of chemical substances. Please contact your Muntajat representative for detailed compliance certificates.

NOT SUITABLE FOR PHARMACEUTICAL OR MEDICAL APPLICATIONS

TECHNICAL DISCLAIMER

The values reported in this technical data sheet are the results of tests carried out in accordance with standard test procedures in a laboratory environment. Actual properties may vary depending on batch and extrusion conditions. Therefore, these values should not be used for specification purposes.

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question, and is further advised against relying on the information contained herein as it may relate to any specific use or application.

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