



Polypropylene 3865

Technical Data Sheet
Polypropylene – Homopolymer
Produced in the United States

TotalEnergies Petrochemicals & Refining USA, Inc.
Polymers Americas

Description

Polypropylene 3865 features excellent processability and gas fade resistance.

FDA and Regulatory: 3865 complies with all applicable FDA regulations for food contact applications. 3865 is not intentionally manufactured to contain materials derived from genetically modified organisms (GMO), and is not intentionally formulated to contain or intentionally manufactured with phthalates.

Applications: 3865 is recommended for spunbond nonwoven fabric high speed melt spinning applications, multifilament yarns, and extrusion coating.

Processing: 3865 resin processes on conventional extrusion equipment with typical melt temperatures of 400°F-480°F (204°C-250°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238 Condition "L"	g/10 min	35
Thermal Properties⁽¹⁾⁽²⁾			
Melting Point	DSC	°F (°C)	330 (165)
Other Physical Properties			
Density	D-1505	g/cc	0.905

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
(2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.

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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TotalEnergies products must be guided by the users own methods for selection of proper formulation. TotalEnergies Petrochemicals & Refining USA Inc. disclaims any responsibility for misuse or misapplication of its products. TotalEnergies MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TotalEnergies' liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

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