



TotalEnergies

TotalEnergies Petrochemicals & Refining USA, Inc.
Polymers Americas

Polypropylene 3825

Technical Data Sheet
Polypropylene – Homopolymer
Produced in the United States

Description

Polypropylene 3825 exhibits exceptionally easy flow characteristics.

FDA: 3825 complies with all applicable FDA regulations for food contact applications.

Recommended Applications: 3825 is recommended for large thin wall parts, caps, and closures.

Processing: 3825 resin processes on conventional injection molding equipment with typical melt temperatures of 390°F-450°F (200°C-232°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238 Condition "L"	g/10 min	30
Mechanical Properties			
Tensile @ Yield	D-638	psi (MPa)	4800 (35)
Elongation	D-638	%	12
Tensile Modulus	D-638	psi (MPa)	210,000 (1,450)
Flexural Modulus	D-790	psi (MPa)	220,000(1,515)
Izod Impact @ 73°F Notched Unnotched	D-256A	ft.-lbs/in. (J/m)	0.4 (21) 16.0 (854)
Hardness	D-785A	Rockwell R	104
Thermal Properties⁽¹⁾⁽²⁾			
Melting Point	DSC	°F (°C)	330 (165)
Heat Deflection	D-648	°F @ 66 psi °C @ 4.64 kg/cm ²	250 121
Other Physical Properties			
Density	D-1505	g/cc	0.905

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
(2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.

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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TotalEnergies products must be guided by the users own methods for selection of proper formulation. TotalEnergies Petrochemicals & Refining USA Inc. disclaims any responsibility for misuse or misapplication of its products. TotalEnergies MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TotalEnergies' liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

Polypropylene

